

## Spectrem® 2

Single-Component, Neutral-Cure Silicone Sealant for 2-Sided Structural Glazing

### Product Description

Spectrem® 2 is a high-performance, single-component, neutral-cure, medium-modulus silicone sealant.

### Basic Uses

Spectrem 2 is ideal for a variety of perimeter caulking and glazing applications, including 2-sided structural glazing. Spectrem 2 may be used on substrates such as aluminum, glass, steel, painted metal, plastic, stone, concrete and brick.

### Features and Benefits

- With medium modulus, can be used as a structural tensile bead and weather sealant.
- Offering excellent adhesion to a variety of substrates including glass and metal, a single product can be used for a variety of applications on the same job from 2-sided structural glazing to perimeter caulking and joint filling.
- Resistance to driving rain, ozone, ultraviolet light, and temperature extremes safeguards against water penetration with exceptional weatherability in all climate zones.
- Wide variety of colors to choose from with custom colors and color matching also available for a particular project.
- No mixing required, so product is always ready to use for immediate application with conventional caulking equipment.
- Greenguard Gold certification ensures safety for use in the most sensitive indoor environments including hospitals and schools.

### Availability

Immediately available from your local Tremco Sales Representative, Tremco distributor or warehouse.

### Packaging

10.1-oz (300-mL) cartridges

20-oz (600-mL) sausages

2-gal (7.6-L) and 4.5-gal (17-L) pails

55-gal (208.2-L) drums

All colors are not available in all package sizes. Contact Tremco Customer Service for more information.

### Colors

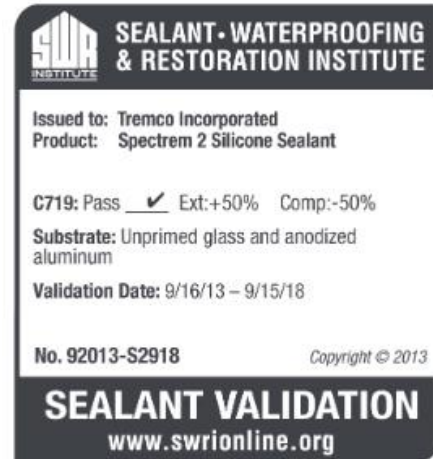
Aluminum Stone, Anodized Aluminum, Black, Bronze, Gray, Limestone, Off White, Precast White, White, Clear and Light Bronze

### Limitations

- Do not apply to damp or contaminated surfaces.
- Use with adequate ventilation.
- Not intended for continuous water immersion.
- Only black silicones are recommended for structural glazing applications.

### Substrate Preparation

Surfaces must be sound, clean, and dry. Contact surfaces should be free of loose dirt, dust, oils, and any other contaminants. Tremco recommends that air temperatures be 40 °F (5 °C) or above before applying any sealant. If colder weather is imminent, please refer to the Tremco Guide for Cold Weather Applications at [www.tremcosealants.com](http://www.tremcosealants.com).



### Applicable Standards

Spectrem 2 meets or exceeds the requirements of the following specifications:

- ASTM C920 Type S, Grade NS, Class 50, Use NT, M, G, A and O
- ASTM C1248 Standard Test Method for Staining of Porous Substrate by Joint Sealants
- ASTM C1184 Standard Specifications for Structural Silicone Sealants
- U.S. Federal Specification TT-S-001543A (COM-NBS) Class A
- CAN/CGSB 19.13-M87
- U.S. Federal Specification TT-S-00230C (COM-NBS) Class A, Type II
- Black meets all of AAMA 802.3-92 (Type I and II), 805.2-94 (Group C), and 808.3-92
- Conforms to ASTM C1184 Use G and O (Aluminum)

### Application

Spectrem 2 is easy to apply with conventional caulking equipment. Fill joint completely and tool. At 75 °F (23.9 °C), 50% RH, a durable skin will form typically within fewer than 10 minutes. Please visit [www.tremcosealants.com](http://www.tremcosealants.com) for complete application instructions.

### Joint Design

May be used in any joint designed in accordance with accepted architectural/engineering practices. Joint width should be 4 times anticipated movement, but not less than 1/4" (6 mm) wide.

### Joint Backing

Approved structural glazing tapes, such as SGT 900 Series Tape, compatible silicone, or SCR spacer gaskets are approved to promote properly dimensioned tensile beads when used in 2-sided structural glazing applications.

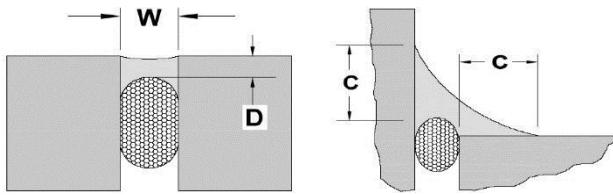
When Spectrem 2 sealant is used in non-structural glazing applications, closed-cell polyethylene backer rod is preferred as joint backing to control depth of sealant bead. Where depth of joint will prevent use of joint backing, an adhesive-backed polyethylene tape should be installed to prevent three-sided adhesion. Joint backing must be dry at time of sealant application.

### Sealant Dimensions

W = Sealant width, D = Sealant depth, C = Contact area.

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**EXPANSION JOINTS** - The minimum width and depth of any sealant application should be 1/4" x 1/4" (6 mm by 6 mm). The depth (D) of sealant may be equal to the width (W) of joints that are less than 1/2" (13 mm) wide.

For joints ranging from 1/2" to 1" (13 mm to 25 mm) wide, the sealant depth should be approximately one-half of the joint width. The maximum depth (D) of any sealant application should be 1/2" (13 mm). For joints that are wider than 1" (25 mm) contact Tremco Technical Services or your local Tremco Sales Representative.

**WINDOWS PERIMETERS**- For fillet beads, or angle beads around windows and doors, the sealant should exhibit a minimum surface contact area [C] of 1/4" (6 mm) onto each substrate. Proper joint backing or bond breaking should be provided to allow for anticipated movement.

**STRUCTURAL GLAZING:** Special consideration must be taken when using Spectrem 2 in structural glazing applications; therefore, the above sealant dimension guidelines do not apply in these applications. Consult Tremco Technical Services for structural glazing reviews and recommendations.

### Clean Up

Tooling is recommended immediately after application to ensure firm, intimate contact with the joint interface. Dry tooling is preferred. Cleaning can be

accomplished with solvents such as IPA, Xylene, Toluene or MEK while sealant is in an uncured state.

### Warranty

Tremco warrants its Products to be free of defects in materials, but makes no warranty as to appearance or color. Since methods of application and on-site conditions are beyond our control and can affect performance, Tremco makes no other warranty, expressed or implied including warranties of MERCHANTABILITY and FITNESS FOR A PARTICULAR PURPOSE, with respect to Tremco Products. Tremco's sole obligation shall be, at its option, to replace, or refund the purchase price of the quantity of Tremco Products proven to be defective and Tremco shall not be liable for any loss or damage.

Please refer to our website at [www.tremcosealants.com](http://www.tremcosealants.com) for the most up-to-date Product Data Sheets.

NOTE: All Tremco Safety Data Sheets (SDS) are in alignment with the Globally Harmonized System of Classification and Labelling of Chemicals (GHS) requirements

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**TYPICAL PHYSICAL PROPERTIES****PROPERTY TEST METHOD TYPICAL VALUES**

As Supplied:

Flow, sag or slump inches	ASTM C639	Nil
Sag	ASTM D2202	0" to 0.03" (0 mm to 0.1 mm)
Tack free time	ASTM C679	20 to 40 min
Tooling Time	Skin Formation	10 to 15 min

As Cured: After 14 days at 77 °F (25 °C), 50%RH

Cyclic Movement	ASTM C719	±50%
Elongation	ASTM D412	235 to 260%
Hardness (shore A)	ASTM C661	37 to 40
Peel Strength Aluminum and Glass	ASTM C794	16 to 22 pli (2.81 to 3.86 kN/M)
Staining of Porous Substrates White Marble Primed & Unprimed	ASTM C1248	No Stain
Tear strength, die ("C")	ASTM D624	35 to 40 pli (6.14 to 7.02 kN/M)
Tensile Strength at 100% Elongation	ASTM C1135	90 to 100 psi (0.62 to 0.69 MPa)
Tensile Strength at Max Elongation	ASTM D412	220 to 230 psi (1.52 to 1.59 MPa)

As Cured: After 21 days at 77 °F (25 °C), 50%RH

Ultimate Elongation	ASTM C1135	261%
Ultimate Tensile Strength	ASTM C1135	123 psi (0.85 MPa)

**0517/SPEC2DS-ST**Please refer to our website at [www.tremcosealants.com](http://www.tremcosealants.com) for the most up-to-date Product Data Sheets.**Tremco Commercial Sealants & Waterproofing**

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